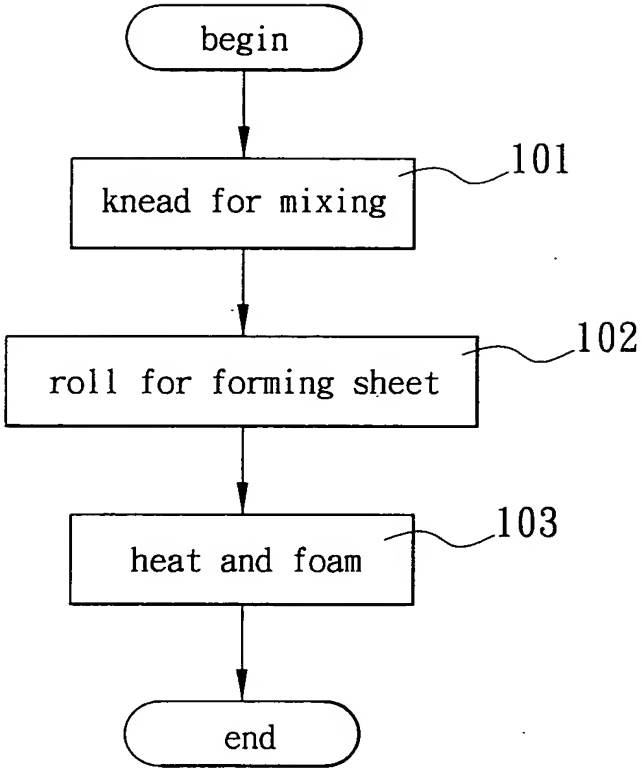
begin
knead for mixing
101
roll for forming sheet
102
heat and foam
103
end

FIG. 1